

xx Rush xx Stud Jan 13 *for flight test xx.*

Work Order ID 155123

155123

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Monday, January 09, 2017 10:39:05 AM

Item ID: D5357-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Strut Assembly
 Start Date: 01/10/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 01/12/2017 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5357	B								
100		0.00							
100									
Small Fab	Memo	0.06							
Small Fab	ASSEMBLE AS PER DWG AND TORQUE NUTS AS PER NOTE 8.								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: _____	0.00							
120									
Packaging	Memo	0.00							
Packaging									

Pick kit

*671
540*

JAN 10 2017

*DAS
6
9-89*

1 FF

JAN 13 2017

*DAS
38
9-89*

1

JAN 13 2017

Work Order ID 155123

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Item ID: D5357-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Strut Assembly
Start Date: 01/10/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 01/12/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.02							
Quality Control									

RO17106-1
[Signature]
JAN 13 2017

Picklist Print

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Work Order ID: 155123

155123

Parent Item: D5357-041

D5357-041

Parent Item Name: Strut Assembly

Start Date: 01/10/2017

Required Date: 01/12/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

Each

4,055.000

4

NAS1149C0332R

**

JAN 10 2017

WASHER

Location

Loc Qty

Loc Code

FP001

1382

m136301

1382

GA

74

m133284

74

ST260a

1700

m135408

0

m135766

500

m135908

200

m136042

500

m136444

500

ST266

899

m135408

9

m135466

890

4

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Shop Packet Print

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Picklist Print

Monday, January 09, 2017 10:39:04 AM

Work Order ID: 155123

155123

Parent Item: D5357-041

D5357-041

Parent Item Name: Strut Assembly

Start Date: 01/10/2017

Required Date: 01/12/2017

Start Qty: 1.00

Required Qty: 1.00

MS17984-C405

Purchased

No

Each

8.0000

2

MS17984-C405

Pin, Quick Release

**

JAN 10 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

over005

4

153302

4

ST315

4

152624

4

2

MS21043-3

Purchased

No

Each

1,262.000

2

MS21043-3

Nut

**

JAN 10 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

403

m130673

11

m136182

392

GA

39

m133990

39

ST302

671

m135864

271

m136295

400

ST304

69

m131340

69

2

MS21919WCF8

Purchased

No

Each

11.0000

2

MS21919WCF8

Clamp

**

JAN 10 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST291

11

m136044

5

m136192

6

2

Picklist Print

Page 1

Monday, January 09, 2017 10:39:04 AM

Work Order ID: 155123

155123

Parent Item: D5357-041

D5357-041

Parent Item Name: Strut Assembly

Start Date: 01/10/2017

Required Date: 01/12/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 15.10.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2690-6 *D2690-6* Lanyard		Manufactured	No				Each	63.0000	**	2			
--	--	--------------	----	--	--	--	------	---------	----	---	--	--	--

Location	Loc Qty	Loc Code
ST009	23	
152878	23	
ST012a	40	
154060	10	
154343	30	

D5357-043 *D5357-043* Strut Weldment		Manufactured	No				Each	0.0000	**	1			
---	--	--------------	----	--	--	--	------	--------	----	---	--	--	--

AN3C3A *AN3C3A* Bolt		Purchased	No				Each	333.0000	**	2			
-----------------------------------	--	-----------	----	--	--	--	------	----------	----	---	--	--	--

Location	Loc Qty	Loc Code
GA	65	
m134055	65	
OVER002	100	
m136182	100	
ST350	168	
m135898	168	

DAS 9-89 JAN 10 2017

2

1

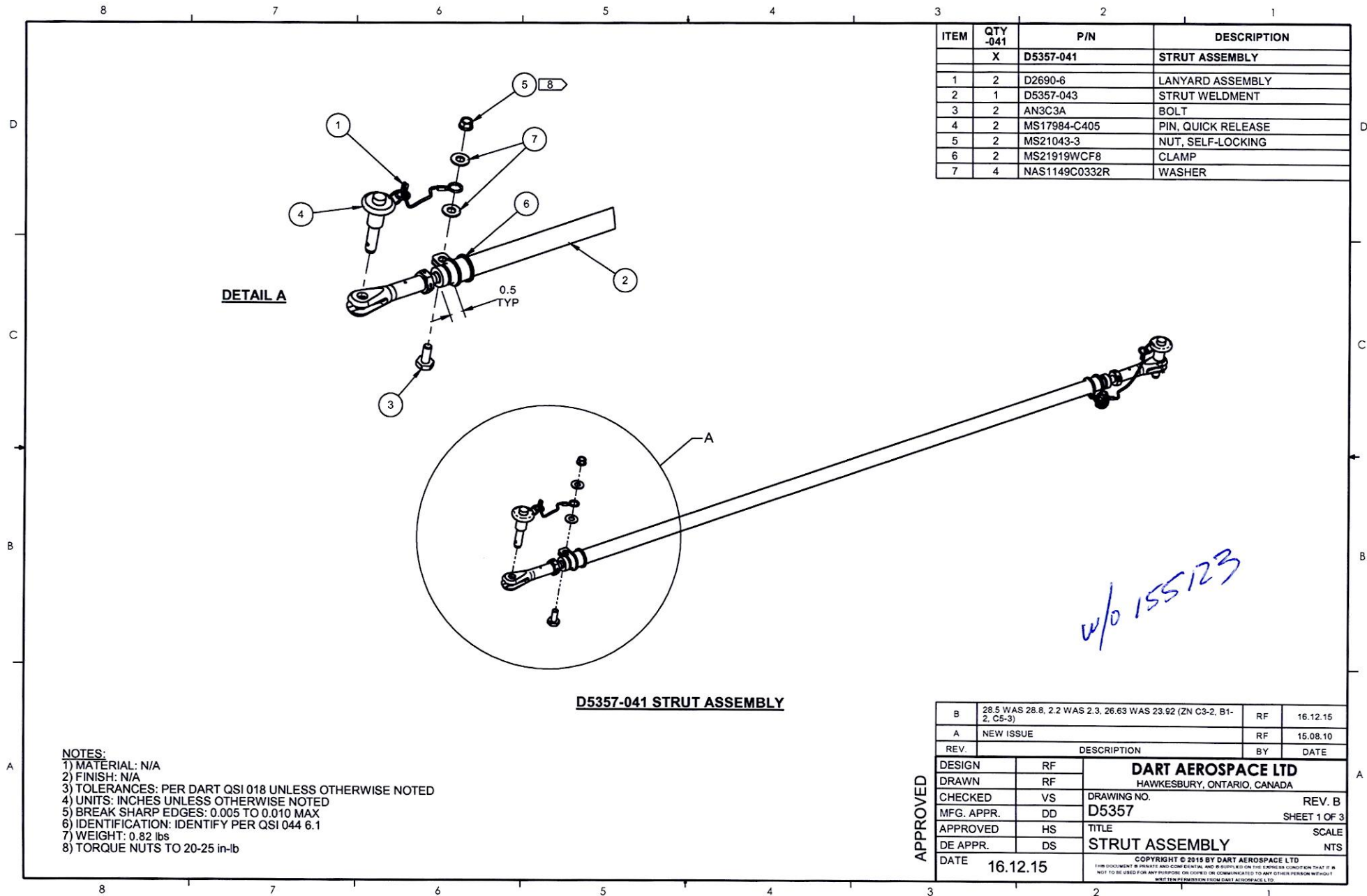
DAS 9-89

17/01/13

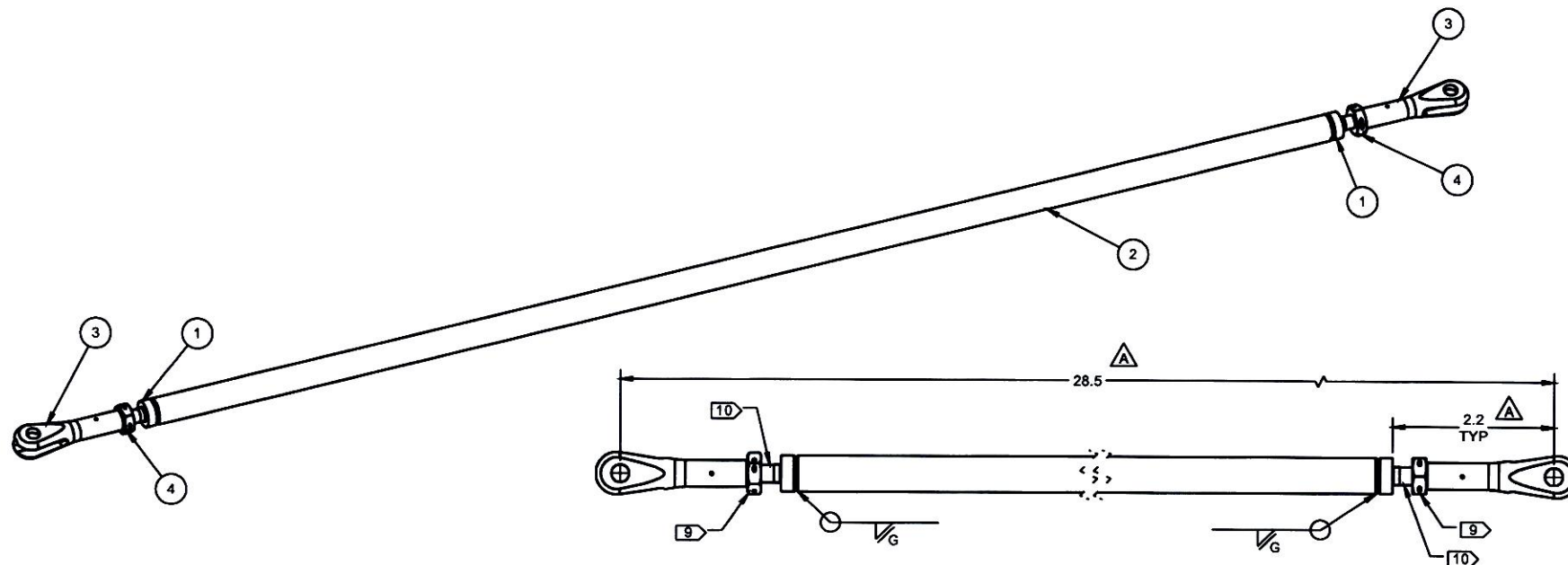
DAS 9-89

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2



ITEM	QTY	P/N	DESCRIPTION
	X	D5357-043	STRUT WELDMENT
1	2	D4794-3	STUD
2	1	D5357-1	STRUT
3	2	AN665-34R	THREADED CLEVIS TIE ROD
4	2	NAS509-4C	NUT, JAM



D5357-043 STRUT WELDMENT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.69 lbs
- 8) WELD PER DART QSI 004
- 9) HAND TIGHTEN NAS509-4C NUT
- 10) USE TECTYL 502C CLASS I, MIL-PRF-16173E GRADE 2 OR EQUIVALENT ANTI-SEIZE COMPOUND ON THREAD

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5357	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STRUT ASSEMBLY	NTS
DATE	16.12.15	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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